

ERFG1 - 2K Rapid Filler Grey

Description:

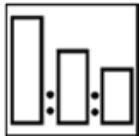
A VOC compliant, high build, 2K sanding primer/filler with good vertical stability, outstanding drying performance, good filling properties along with excellent application and sanding properties.

Suitable Substrates:

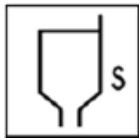
- Existing Finishes except TPA
- OEM Primer or EDP, sanded
- **Eclipse** Polyester Putties
- Bare metal substrates must be pre-primed with Eclipse **WP1** wash primer



STIR **ERFG1** well before mixing



Mix 4:1:1 with **Eclipse** MS Top Coat Hardeners and Thinners
Pot life 90 to 120 min / 20°C (68°F)



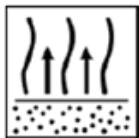
22-24 sec / DIN 4 mm / 20°C (68°F)



Compliant 1.6 – 1.8 mm 2.0 – 2.5 bar inlet pressure
HVLP 1.7-2.0 mm ; maximum 0.7 bar at the air-cap



2-3 coats
60 microns per coat



5-6 minutes at 20°C (68°F) between coats



2-3 hours at 20°C (68°F)
20mn. at 60°C (140°F)



10 – 15mn. Short Wave

The object should be maintained at greater than 60cm from source



Initial Sanding with P500 - P600 grit

Final Sanding with P800 - P1000 grit



Initial Sanding with P320 grit

Final Sanding with P400 - P500 grit



Clean Surface to remove contamination prior to application of top coat



Eclipse Basecoat and 2K Topcoat



Wear suitable protection

Flash Point: 25°C (77°F)

Specific Gravity: 1.637 kg/lit

Solids Content: 67.8 % by weight – ready to spray

VOC: 485 g/l (EU limit value for this category IIB.c being max. 540g/l)

Coverage: 5.7-5.8 m²/l at 80 micron film thickness (theoretical)

SDS: Refer to the safety data sheet

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Second Avenue, Chatham
Kent, ME4 5AU

t: +44 (0)1634 823900
e: sales@capellasolutionsgroup.com www.capellasolutionsgroup.com